

Program	Name and Description	Duration
<b>1</b> Standard	<b>IPS e.max ZirCAD standard</b> sintering of IPS e.max ZirCAD Prime/MT Multi/MT/LT/MO crowns/bridges up to 14 units and infiltrated, dried restorations	✓ Programat® Dosto Tray <b>9 h 50 min</b>
<b>2</b> Speed	<b>IPS e.max ZirCAD Speed – 3 units</b> quick sintering of IPS e.max ZirCAD Prime/MT Multi/MT/LT/MO crowns/bridges up to 3 units	<b>4 h 25 min</b>
<b>3</b> Speed	<b>IPS e.max ZirCAD Prime Speed – crown</b> quick sintering of IPS e.max ZirCAD Prime crowns	<b>2 h 26 min</b>
<b>4</b> Speed	<b>IPS e.max ZirCAD MT Multi Speed – 3 units</b> quick sintering of IPS e.max ZirCAD MT Multi crowns/bridges up to 3 units	<b>4 h 25 min</b>
<b>5</b> Speed	<b>IPS e.max ZirCAD MT Speed – 3 units</b> quick sintering of IPS e.max ZirCAD MT crowns/bridges up to 3 units	<b>2 h 30 min</b>
<b>6</b> Speed	<b>IPS e.max ZirCAD LT Speed – crown</b> quick sintering of IPS e.max ZirCAD LT crowns	<b>2 h 55 min</b>
<b>7</b> Speed	<b>IPS e.max ZirCAD LT Speed – 14 units</b> quick sintering of IPS e.max ZirCAD LT bridges with up to 14 units	<b>4 h 30 min</b>
<b>8</b> Speed	<b>IPS e.max ZirCAD MO Speed – crown</b> quick sintering of IPS e.max ZirCAD MO crown frameworks	<b>75 min</b>
<b>9</b> Speed	<b>IPS e.max ZirCAD MO Speed – 4 units</b> quick sintering of IPS e.max ZirCAD MO bridge frameworks with up to 4 units	<b>90 min</b>
<b>10</b> Speed	<b>IPS e.max ZirCAD MO Speed – 14 units</b> quick sintering of IPS e.max ZirCAD MO bridge frameworks with up to 14 units	<b>2 h 45 min</b>
<b>11</b> Standard	<b>IPS e.max ZirCAD MO standard</b> sintering of IPS e.max ZirCAD MO frameworks	✓ Programat® Dosto Tray <b>7 h 20 min</b>
<b>12</b>	<b>Regeneration firing</b> Program for the regeneration of IPS e.max ZirCAD frameworks after excessive working	<b>60 min</b>
<b>13</b> Standard	<b>Zenostar T standard</b> sintering of Zenostar T	✓ Programat® Dosto Tray <b>9 h 50 min</b>
<b>14</b> Speed	<b>Zenostar T crown</b> quick sintering of Zenostar T bridges with up to 14 units	<b>2 h 55 min</b>
<b>15</b> Speed	<b>Zenostar T bridge – 14 units</b> quick sintering of Zenostar T bridges with up to 14 units	<b>4 h 30 min</b>
<b>16</b> Speed	<b>Zenostar MO crown</b> quick sintering of Zenostar MO crown frameworks	<b>75 min</b>
<b>17</b> Speed	<b>Zenostar MO bridge – 4 units</b> quick sintering of Zenostar MO bridge frameworks with up to 4 units	<b>90 min</b>
<b>18</b> Speed	<b>Zenostar MO bridge – 14 units</b> quick sintering of Zenostar MO bridge frameworks with up to 14 units	<b>2 h 45 min</b>
<b>19</b> Standard	<b>Zenostar MO standard</b> sintering of Zenostar MO frameworks	✓ Programat® Dosto Tray <b>7 h 20 min</b>



### Important information

The individual pre-drying times of the ZrO<sub>2</sub> objects must be observed. They depend on the size of the restoration and the pre-drying temperature. For more detailed information, please refer to the Instructions for Use of the corresponding material.



### Important information about colouring liquids

If colouring liquids are used, several points must be observed:

- After the sintering process, clean contaminated areas of the furnace with a soft cloth.
  - In case of severe contamination of the sinter chamber or the insulation, conduct a Cleaning firing.
  - The restorations stained with colouring solutions must be adequately pre-dried in a pre-drying furnace.
- Air drying is not sufficient in these cases and may result in cracks in the objects during the sintering process.